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D3183-045
Job Sheet 204763



Part No: D3183-045 **Job Qty:** 10 pcs
Part Name: Bearing Assembly

Part Weight: 0 lbs **Status:** New **Priority:** Medium
Job Created: 12/18/19 **Job Tracking No:**
Due Date: 12/23/19 **Created By:** Marie Lajeunesse
Type: SOLD **Description:**
Note: DWG REV C1 IPP A 04.02.18 New issue KJ/DS
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
130	Small Fab - 1	10 pcs	12/23/19		0.00	0.10	Small Fab - 1		DEC 23 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
							Small Fab - Various 1		
140	QC 5	10 pcs	12/23/19		0.00	0.00	QC 5 - 10		DEC 23 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
150	Packaging 3-1 - Stock - B4B	10 pcs	12/23/19		0.00	0.00	Packaging 3 - 1 - B4B		DEC 23 2019
							Packaging 3 - 2 - B4B		

Plex 12/18/19 2:44 PM Dart.lajeunesse.marie

DART
AEROSPACE
Container No: S243261

Part: D3183-045
Job No: 204763
Serial No/Batch: S243261
Revision:
Inspector:
Exp Date:
Instructions: Various STC's **Date:** 12/23/19

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

Packaging 3 - 3 - B4B	
Packaging 3 - 4 - B4B	
Packaging 3 - 5 - B4B	
Packaging 3 - 6 - B4B	
Packaging 3 - 7 - B4B	
Packaging 3 - 8 - B4B	
Packaging 3 - 9 - B4B	
Packaging 3 - 10 - B4B	
Packaging 3 - 11 - B4B	
Packaging 3 - 12 - B4B	
Packaging 3 - 13 - B4B	
Packaging 3 - 14 - B4B	
Packaging 3 - 15 - B4B	
Packaging 3 - 16 - B4B	
Packaging 3 - 17 - B4B	
Packaging 3 - 18 - B4B	
Packaging 3 - 19 - B4B	
Packaging 3 - 20 - B4B	
Packaging 3 - 21 - B4B	
Packaging 3 - 22 - B4B	
Packaging 3 - 23 - B4B	
Packaging 3 - 24 - B4B	
Packaging 3 - 25 - B4B	
Packaging 3 - 26 - B4B	
Packaging 3 - 27 - B4B	
Packaging 3 - 28 - B4B	
Packaging 3 - 29 - B4B	
Packaging 3 - 30 - B4B	
Packaging 3 - 31 - B4B	
Packaging 3 - 32 - B4B	
Packaging 3 - 33 - B4B	
Packaging 3 - 34 - B4B	
Packaging 3 - 35 - B4B	
Packaging 3 - 36 - B4B	
Packaging 3 - 37 - B4B	

MA

160 QC 21 - SA 10 pcs 12/23/19 0.00 0.00

Part Op 130 - (Small Fab) Press D3183-5 Bearing into D3183-9 Cap as per Dwg D3183.
Descriptions: 140 - (QC5- Inspect part completeness to step on W/O)
150 - (Identify as per dwg & Stock Location:)
160 - (QC21- Final Inspection - Work Order Release)

DEC 24 2019 DAS 70 9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3183-5	Bearing	10 pcs (1 ea)	130-Small Fab - 1	
D3183-9	Cap	10 pcs (1 ea)	130-Small Fab - 1	5223821 3242950

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
130-Small Fab - 1	D3183-5	10	71	0
	D3183-9	10	1	0

Part Specifications

Specifications could not be found.

Entered: _____

Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE



NCR No. _____

Route update only ☐

Job: _____		DISPOSITION			DEPARTMENT/PROCESS																																																																
Part No. _____		Rework ☐ Scrap ☐ Use-as-is ☐			Skid-tube ☐ Machining ☐ Large Fab ☐		Cross tube ☐ Small Fab ☐ Finishing ☐		Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐		Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐																																																										
Date: _____		Sequence #: _____		QTY Affected: _____		MRB (QSI042)																																																															
Description Work Order Deviation												Disposition																																																									
Root Cause														FAULT CATEGORY																																																							
Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐														Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____														Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐														Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐														Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐													
Completed By														Lead hand / Supervisor																																																							
QC / QA Coordinator																																																																					